

Date: Monday, 4/9/2007 1:20:00 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 31712	
Estimate Number : 11124	
P.O. Number : N/A	Part Number : D34031
This Issue : 4/9/2007	Drawing Number : D3403 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B
Previous Run : 31036	Material : N/A
Written By : <i>[Signature]</i>	Due Date : 4/16/2007
Checked & Approved By : <i>[Signature]</i>	Qty: 40 Um: Each
Comment : Est Rev:A 05-08-31 New issue KJ/JLM Est Rev:B 06-03-07 As per Rev B JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar .75"
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Comment: Qty.: 0.2080 f(s)/Unit Total : 8.3200 f(s)
 Material: AISI 303 SS Bar Ø0.750
 (M303R0.750)
 Identify for D3403-1
 Batch: *M103713*

2 F 07/04/09

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA556 & Dwg D3403
 Folio Rev: *A* Dwg Rev: *B*

2-Deburr

2 F 07/04/09 40

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 07/04/10 40

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

CM 07/04/10 40

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA:  Date: 07/04/14

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31712

Part Number: D34031

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

CU

7/4/10

59
40

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

40
IP 0710414

Job Completion



u 0710411

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

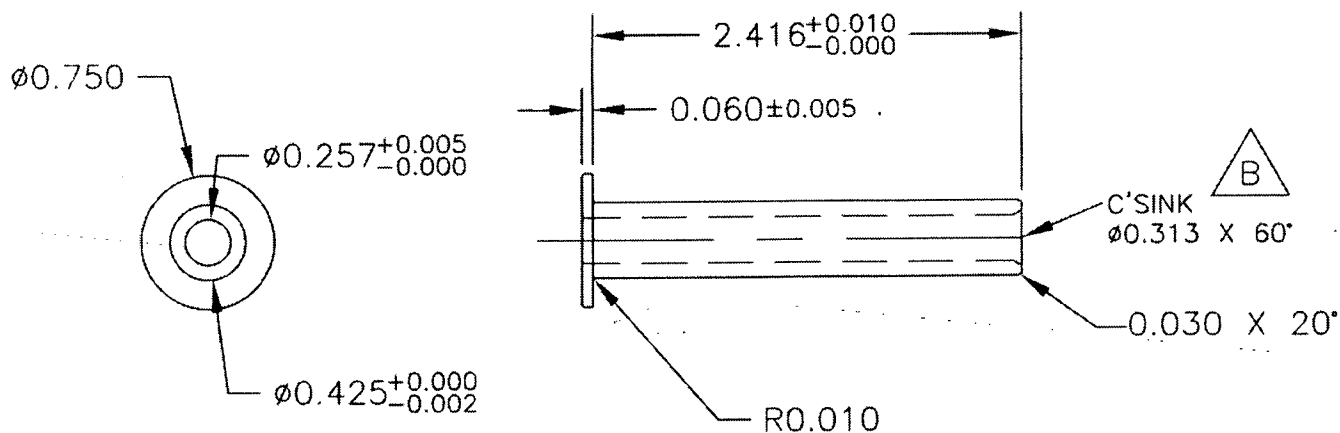
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

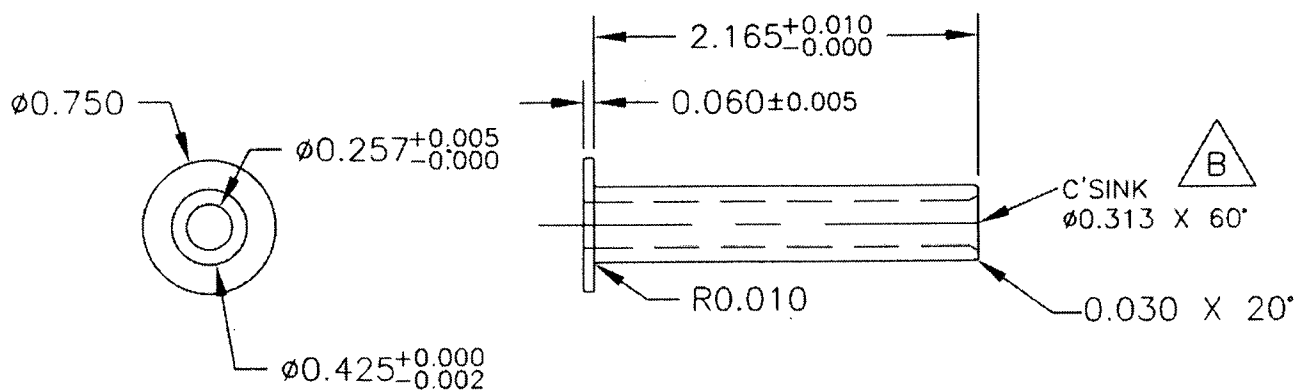


DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED
06.01.23 H



D3403-1 BUSHING



D3403-3 BUSHING

D3403-1/-3 BUSHING

- 1) MATERIAL: 0.750 AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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0207104/09
W10 31712

DART AEROSPACE LTD	Work Order:	51712
Description:	Part Number:	034031
Inspection Dwg: 03403-1 Rev: B		Page 1 of

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by: <i>J.F.</i>	Audited by: <i>En</i>	Prototype Approval: <i>n/a</i>
Date: <i>07/04/09</i>	Date: <i>07/04/09</i>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	